

Work Order ID 53270

October 30, 2009 1:03:11 PM



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Item ID: D2724-042

Accept



Setup Start



Revision ID: C

Stop



Item Name: 206L Step Assembly

Start Date: 29/10/2009 Start Qty: 4.00



Cust Item ID:

Required Date: 09/11/2009 Req'd Qty: 4.00



Customer:

Reference:

Approvals:

Process Plan: PL

Date: 09-10-30

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2724

Rev C

100

0.00



Large Fab

Large Fab

Memo

0.00

SAD 09-10-30

4

Cut D2724-2 using D2622 extrusion as per Dwg D2724
Deburr and bevel ends for welding

110

0.00



Large Fab

Large Fab

Memo

0.00

09-11-04

Weld end cap (One End Only) and lugs as per Dwg D2724 using Jig DT8898
followed by Jig

A/R AL ROD Batch: M111311
M111494

Grind end cap welds flush

4






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Item ID: D2724-042 Accept  Setup Start 
Revision ID: C Stop 
Item Name: 206L Step Assembly
Start Date: 29/10/2009 Start Qty: 4.00  Cust Item ID:
Required Date: 09/11/2009 Req'd Qty: 4.00  Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start 
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop 

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120  QC Quality Control	QC9- Inspect visual per QSI004- Fusion Welds Memo	0.00 0.00							
130  QC Quality Control	QC5- Inspect part completeness to step on W/O Memo	0.00 0.00							
140  HandFinish Hand Finishing	Chemical Conversion Coat per QSI005 4.1 Memo	0.00 0.00							

PD 09.11.05

2) 802/11/05

(4)

11.05

4

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Item ID:	D2724-042	Accept		Setup	Start	
Revision ID:	C				Stop	
Item Name:	206L Step Assembly					
Start Date:	29/10/2009	Start Qty:	4.00			
Required Date:	09/11/2009	Req'd Qty:	4.00			
Reference:						

Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start	
	QC:	Date:	SPC (Y/N):	Date:		Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150	QC3- Inspect Part Finish	0.00							
QC	Memo	0.00	SAD	09-11-05		4			
Quality Control									
160		0.00							
	Large Fab								
Large Fab	Memo	0.00							
Large Fab	Inspect for foreign object per QSI 024								
	Weld Remainig end cap as per Dwg D2724 using Jig DT8898 followed by Jig								
	DT								
	A/R AL ROD Batch: m111311								
	Grind end plate flush.								

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[REDACTED]

[illegible]**Cust Item ID:**

Customer:

Run Start

Stop

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

[illegible]

Accept Qty	Reject Qty	Reject Number	Insp. Stamp

0.00



QC

Memo

0.00

Quality Control

10 09.11.09

0.00



QC

Memo

0.00

Quality Control

4 RH 29.10.09

0.00



HandFinish

Memo

Memo tpresure
WASH

0.00

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Hand Finishing

RM RM'

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Item ID:	D2724-042	Accept		Setup	Start	
Revision ID:	C				Stop	
Item Name:	206L Step Assembly					
Start Date:	29/10/2009	Start Qty:	4.00		Cust Item ID:	
Required Date:	09/11/2009	Req'd Qty:	4.00		Customer:	
Reference:						

Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start	
	QC:	Date:	SPC (Y/N):	Date:		Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
205 	SprayPaint	0.00				<u>ml</u>	<u>09</u>	<u>11</u>	<u>17</u> (4)
	Spray Painting								
	Memo	0.00							
	PRIME - GREY 110918								
	SPARY APINT DELFLEET BLUE 113171								
	CLEAR DELFLEET 110896								
215 	QC14- Inspect Spray Paint	0.00							
	QC								
	Quality Control								
	Memo	0.00							
220 	Wing Walk as per dwg QSI005 4.4 Batch	0.00							
	HandFinish								
	Hand Finishing								
	Memo	0.00							

BF 09-11-18 (4)

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Item ID:	D2724-042	Accept		Setup	Start	
Revision ID:	C				Stop	
Item Name:	206L Step Assembly					
Start Date:	29/10/2009	Start Qty:	4.00		Cust Item ID:	
Required Date:	09/11/2009	Req'd Qty:	4.00		Customer:	
Reference:						

Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start	
	QC:	Date:	SPC (Y/N):	Date:		Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
230 QC Quality Control	QC3- Inspect Part Finish Memo	0.00 0.00	09-11 MD 09/11/18			xy			
240 Packaging Packaging	Identify as per dwg & Stock Location: _____ Memo	0.00 0.00							
250 QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00							

PDP 53267/0 9/11/19 (Y)

09/11/19

RA 09-11-19
①

Picklist Print

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Work Order ID: 53270



Parent Item: D2724-042RevC



Parent Item Name: 206L Step Assembly

Start Date: 29/10/2009

Required Date: 09/11/2009

Start Qty: 4.00

Required Qty: 4.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2734RevC Step End Plate		Manufactured	No			120	Each	65.0000	8.0000		09.10.04	

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

65

43535

2

48110

63

4 + 4

D3458-1RevA

Manufactured

No



Step Mounting Plate

120

Each

19.0000

8.0000



09.11.04

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

19

51239

19

8

D3458-3RevA

Manufactured

No



Step Mounting Plate

120

Each

13.0000

8.0000



09.11.04

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

13

53409

51240

13

3
5

Picklist Print

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Work Order ID: 53270



Parent Item: D2724-042RevC



Parent Item Name: 206L Step Assembly

Start Date: 29/10/2009

Required Date: 09/11/2009

Comments:

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D2622-120CRevC1		Manufactured	No			100	Each	147.9200	4.0000			
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Step Extrusion



SAD 09-10-30

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

WA

147.92

48612

38.92

52026

109

4

